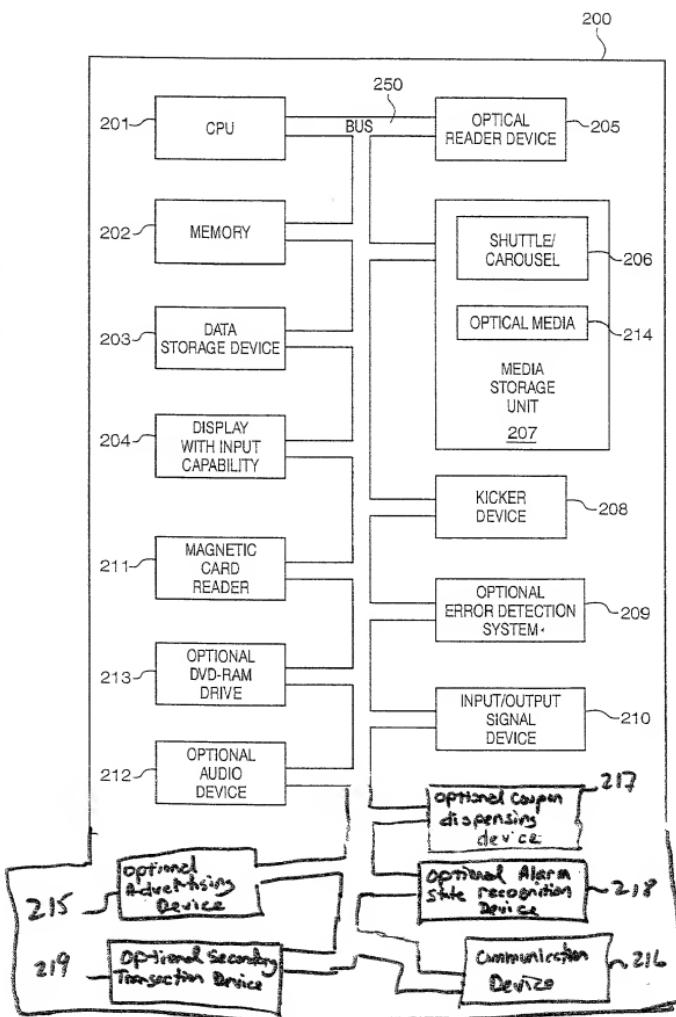


FIG. 1

FIG. 2



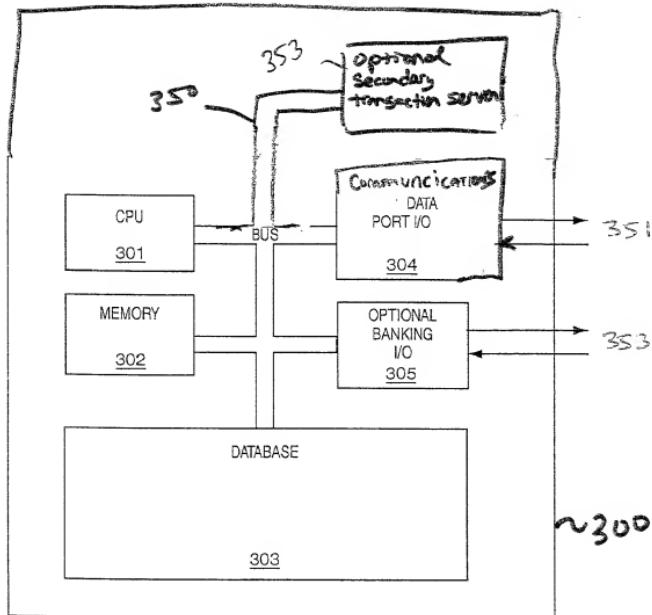


FIG. 3

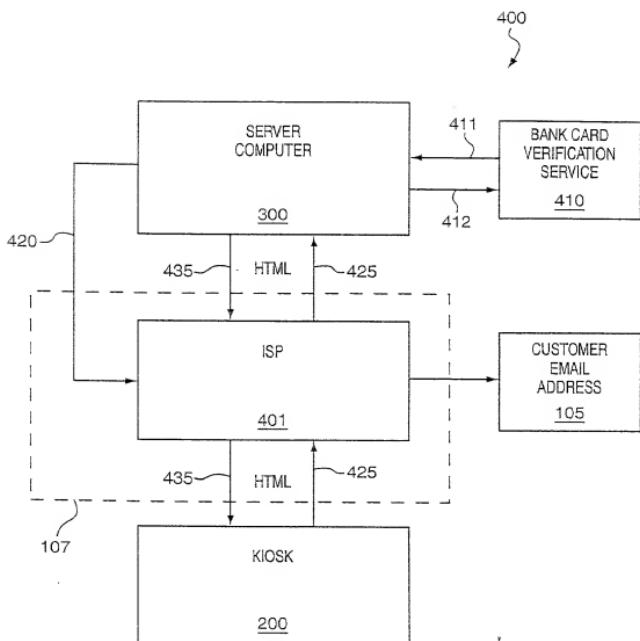


FIG. 4

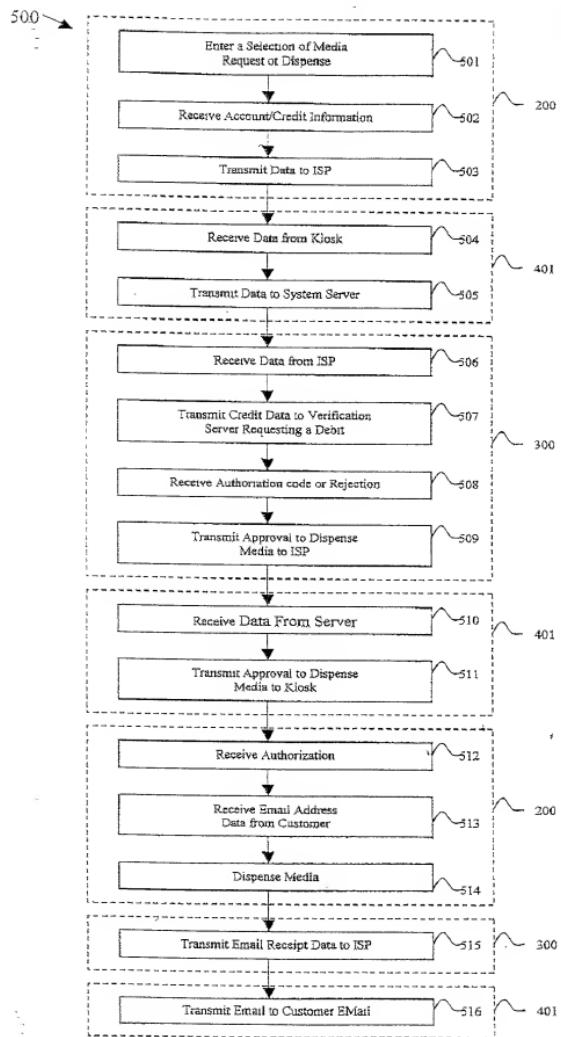


Fig. 5

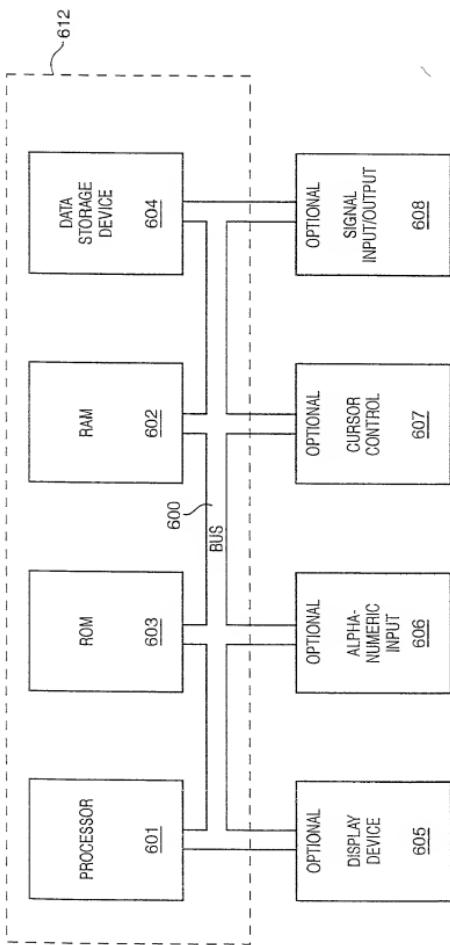
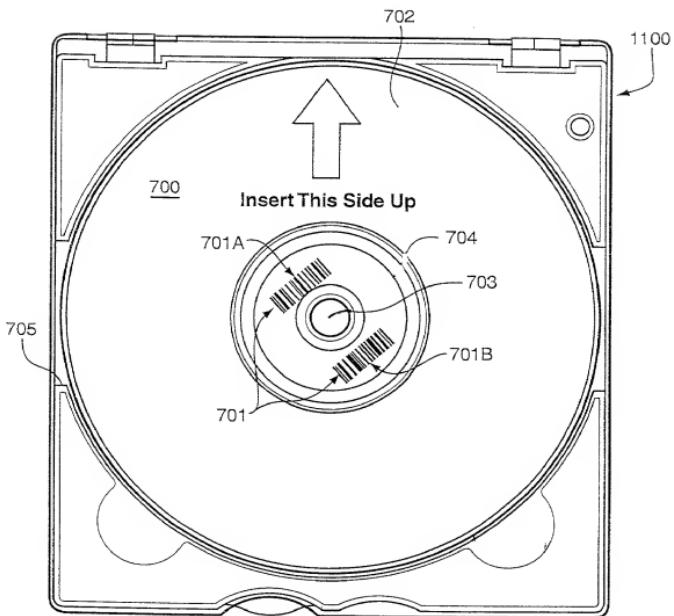


FIG. 6

FIG. 7



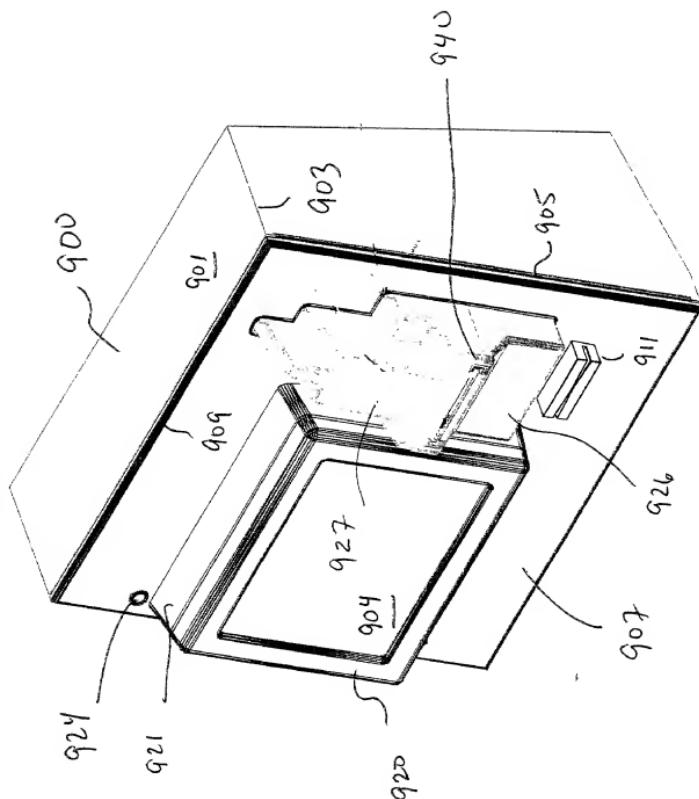


Fig. 8

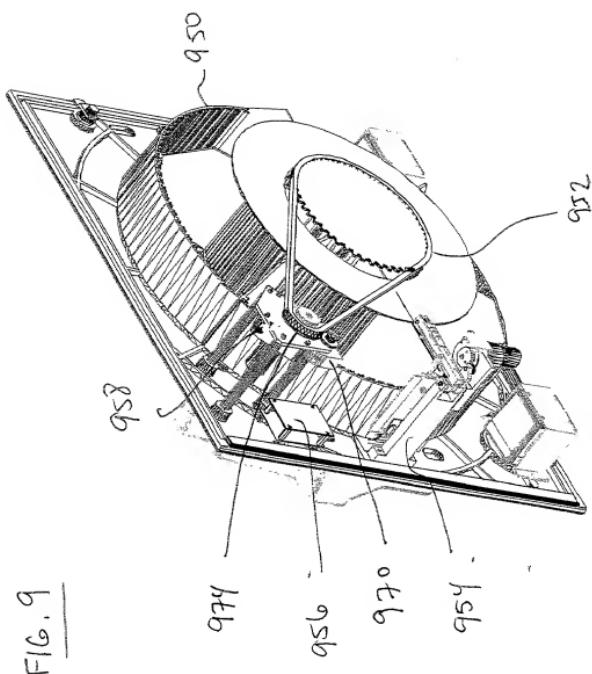
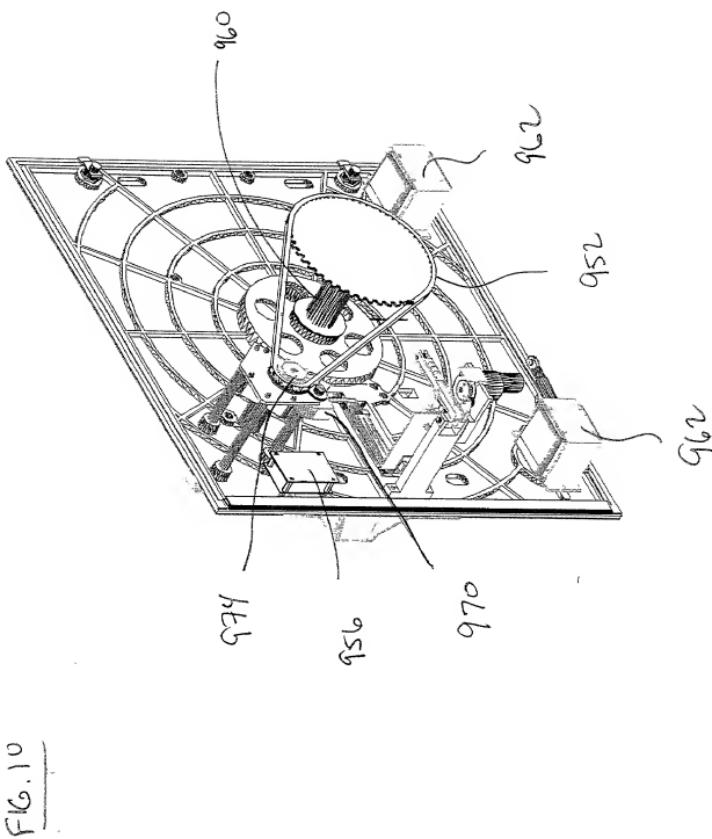


FIG. 9



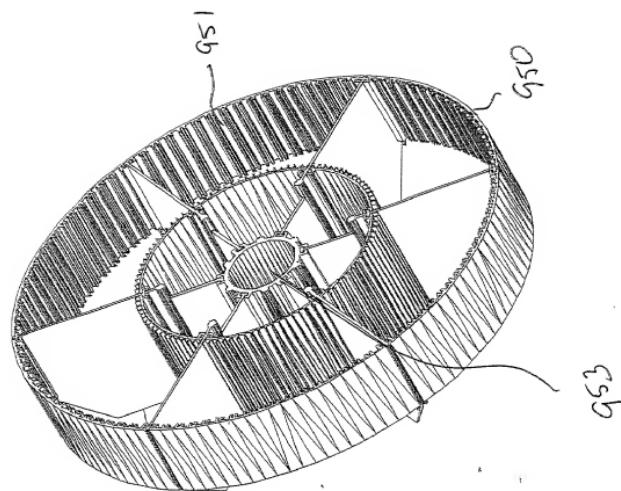


Fig. 11

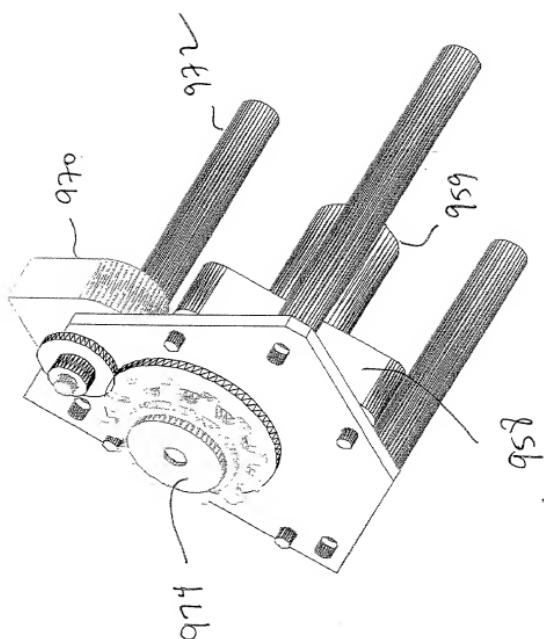
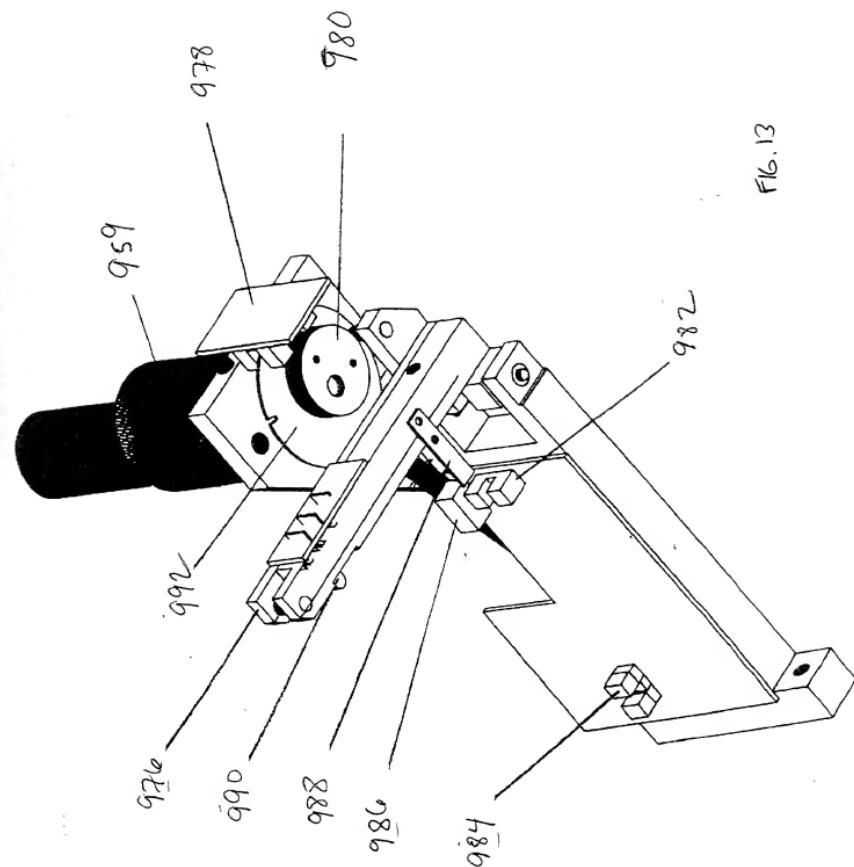
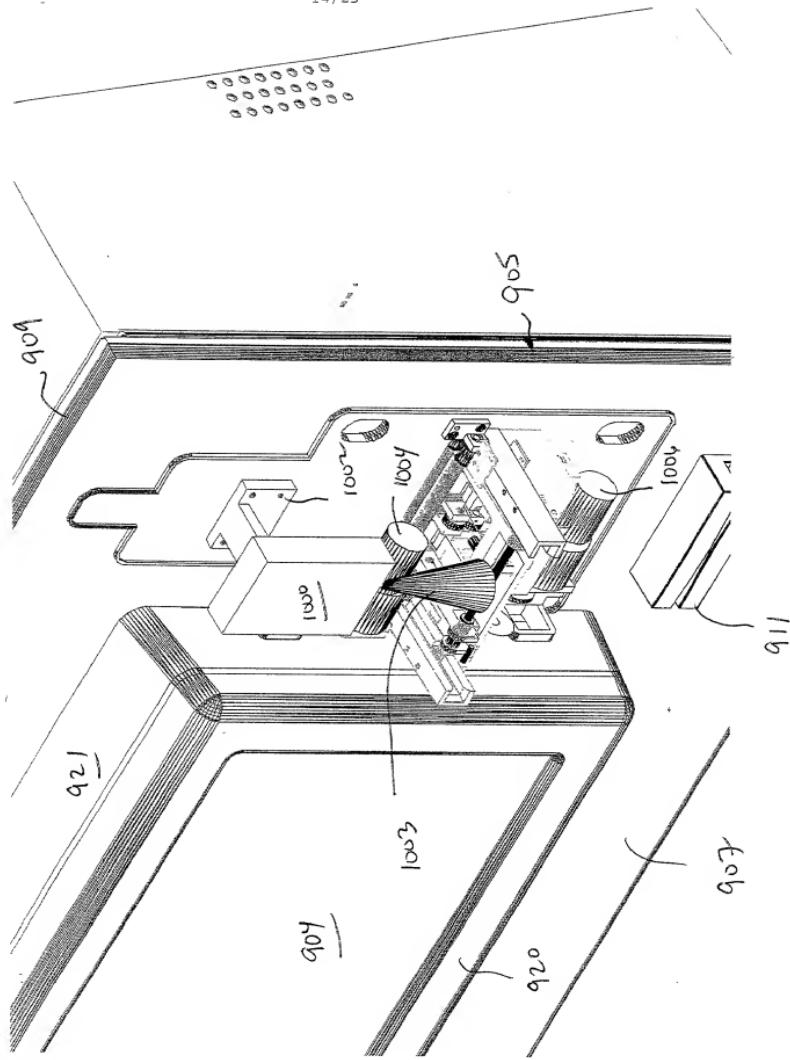


FIG. 12

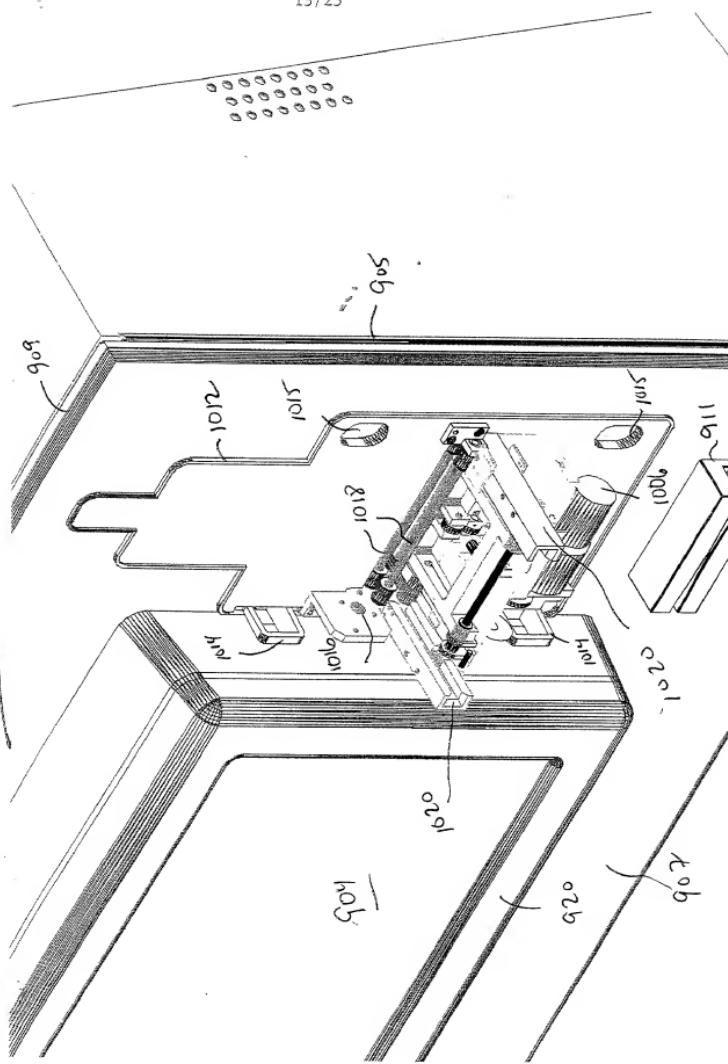


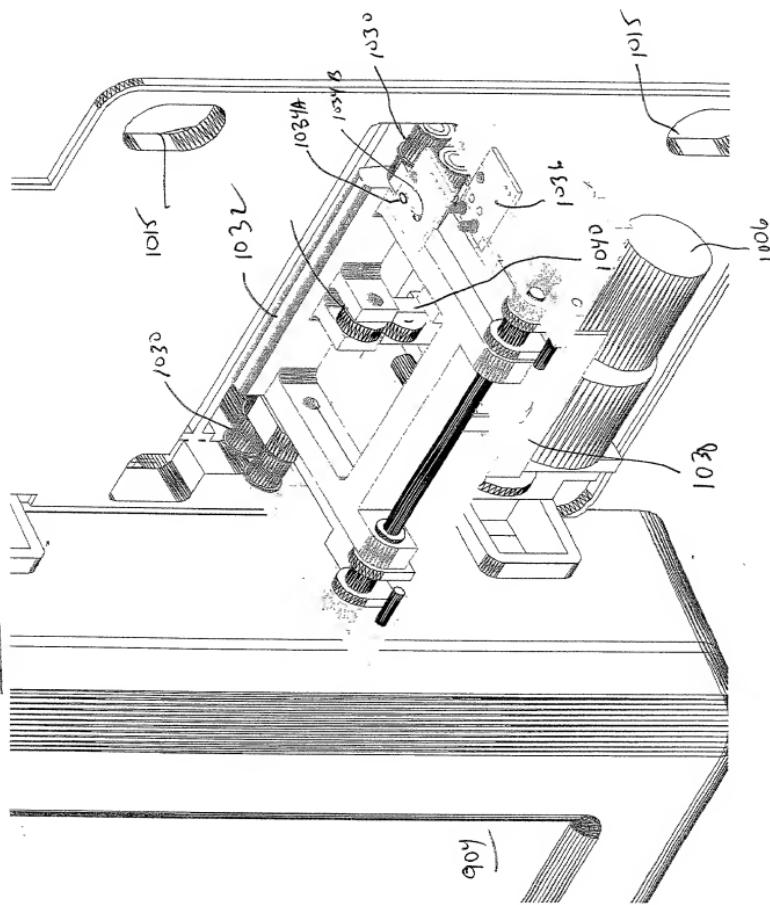
F16.1)



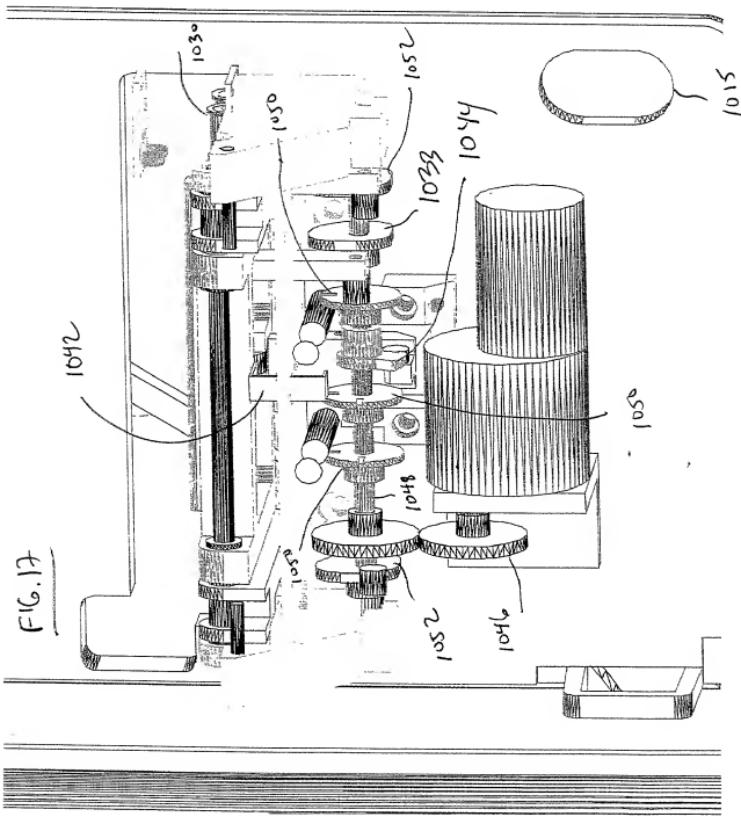
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Fig. 15





File 116



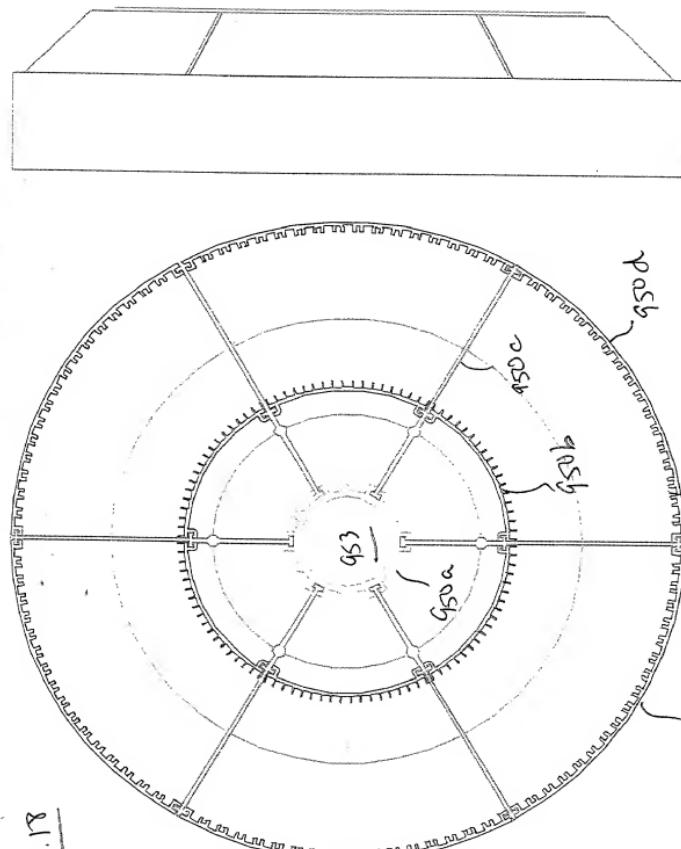
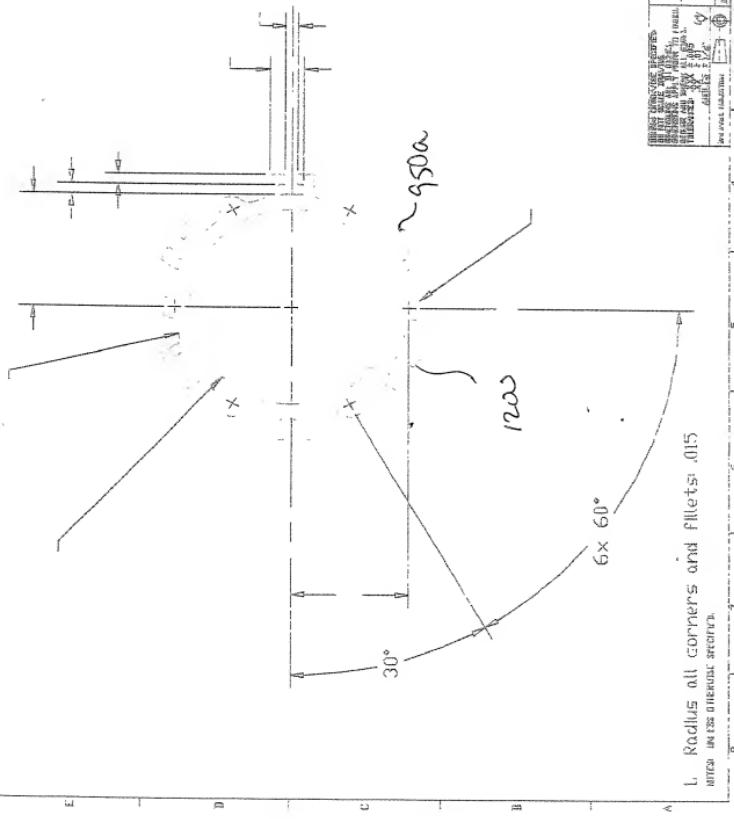


Fig. 18

Cross-Sectional Area: 2.91 square inches.

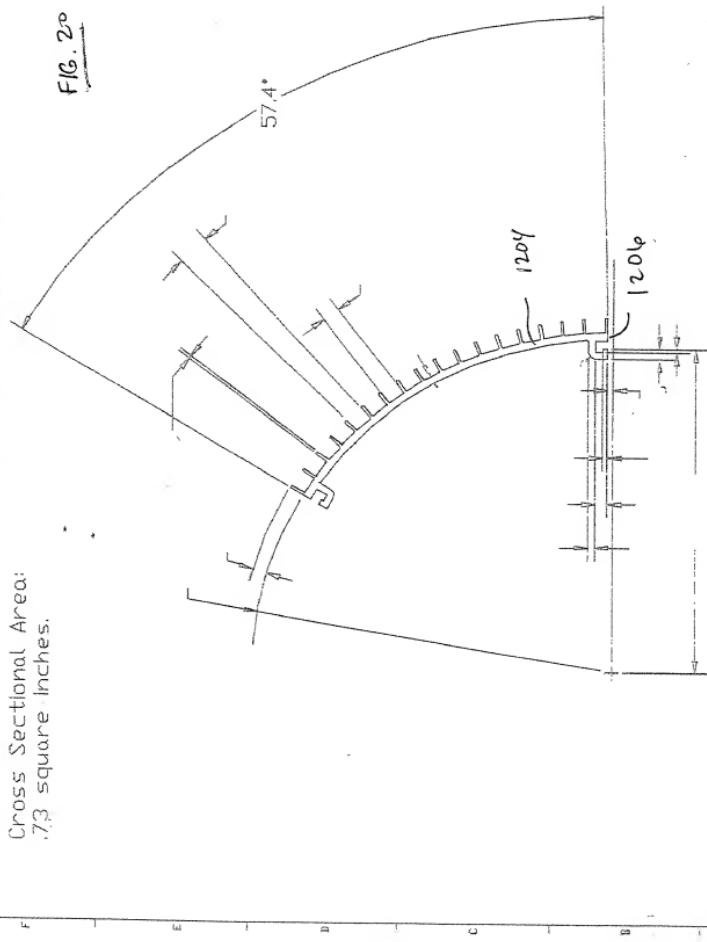
Fig. 19



Cross Sectional Area:
.73 square inches.

FIG. 20

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A 1. Radius all corners and fillets .015
Holes unless otherwise specified

FreeFlyer Automation	
Weldments	Weldments
Alum	Alum
FRP	FRP
Extruder	Extruder
1/8 in. - 441	1/8 in. - 441
1/4 in. - 441	1/4 in. - 441
1/2 in. - 441	1/2 in. - 441
3/4 in. - 441	3/4 in. - 441
1 in. - 441	1 in. - 441
1 1/2 in. - 441	1 1/2 in. - 441
2 in. - 441	2 in. - 441
3 in. - 441	3 in. - 441
4 in. - 441	4 in. - 441
5 in. - 441	5 in. - 441
6 in. - 441	6 in. - 441
7 in. - 441	7 in. - 441
8 in. - 441	8 in. - 441

Cross Sectional Area:
1.24 square inches.

Fig. 21

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1. Radius all corners and fillets: 0.015

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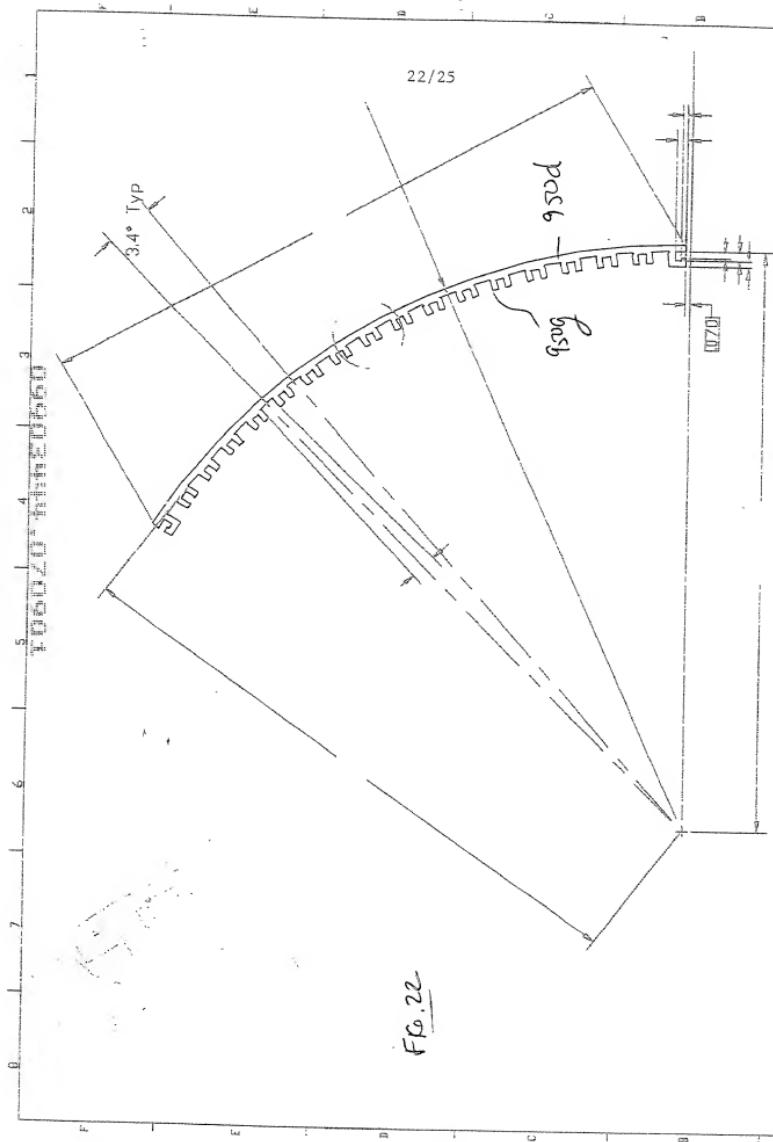


Fig. 22

1. Radius all corners and fillets: 0.15

Cross Sectional Area: 1.38 square inches.

FIG. 23

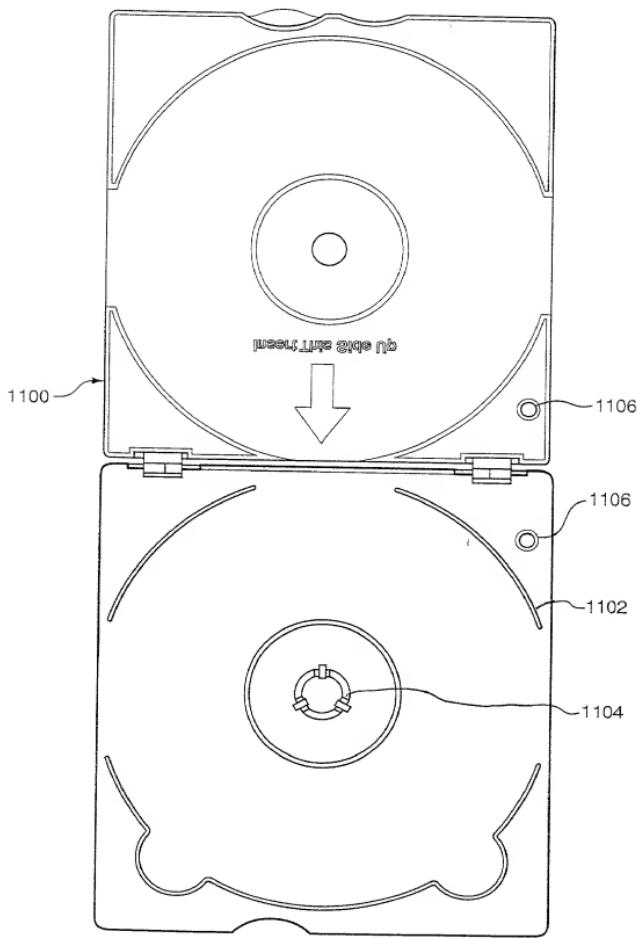


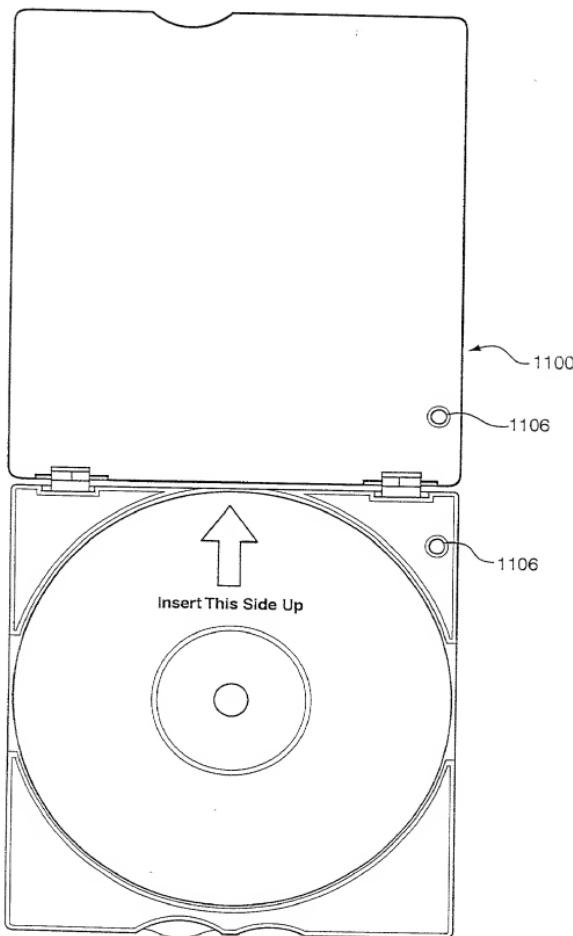
FIG. 24

Fig. 25

